

**TOWN OF WAYLAND - TOWN CLERK'S OFFICE**  
**NOTICE OF MEETINGS OF TOWN BOARDS/COMMITTEES/COMMISSIONS**

Posted in accordance with the provisions of the Open Meeting Law  
PLEASE TYPE OR PRINT LEGIBLY

NAME OF BOARD/COMM: **Wayland Planning Board**  
FILED BY: Sarkis Sarkisian, Town Planner  
DATE OF MEETING: **February 27, 2018**  
TIME OF MEETING: 7:15 P.M.  
PLACE OF MEETING: **Town Building 41 Cochituate Road**

**AGENDA**

*Note: Items may not be discussed in the order listed or at the specific time estimated. Times are fluid given unpredictable nature of public discussions.*

- 1. Open Meeting Public Comment & Town Planner Report (7:15 P.M.)**
- 2. Approve Minutes of January 16 and February 6, 2018 for approval (7:20 P.M.)**
- 3. Vote final Planning Board Report and Articles for the Annual Spring Town Meeting as approved by Town Counsel (7:30 P.M.)**
  - **ARTICLE V: Limited Site Plan Review**
  - **ARTICLE W: Off Street parking**
- 4. Matters Not Reasonably Anticipated by the Chair 48 Hours In Advance Of the Meeting**
- 5. Adjourn (8:00P.M.)**